

Corrosion and Cathodic Protection

IEEE Transformers Committee

WG C57.12.24

Bob Kinner

Overview

- Oxidation and Reduction
- Passive and Active Metals
- Passivation
- Electrochemical Cell
- Cathodic Protection

Oxidation and Reduction

- Oxidation
 - Textbook Definition: An atom or molecule loses electrons
 - What it means to you: A metal turns to a metal oxide or salt.
 - Example: Iron turns to rust (e.g. Iron Oxide)
 - **Oxidation is the chemical reaction which leads to corrosions.**
- Reduction
 - Textbook Definition: An atom or molecule gains electrons.
 - What it means to you: The opposite of oxidation.

Passive and Active Metals

- Passive metals have a thin (microscopic) layer of metal oxide on their surface.
 - This suppresses their reactivity with other metals.
 - Most metals become passive upon exposure to air.
 - (Exceptions are precious metals like Platinum and Gold)
 - Active metals are metals where this passive layer has been removed.
 - Much more active.

Example: Aluminum is a very reactive metal which goes passive quickly. Place it in a sodium hydroxide solution, which removes the passive layer, and it causes an explosive reaction.

Passive Metals and Corrosion

- Passive Layer protects the metal to varying degrees.
 - Can still dissolve or erode.
 - May be porous.

- Stainless Steel gets its name because of the passive film it develops.
 - Thin, uniform layer of “rust” protects against corrosion.

Passivation

- Passivation is the process of creating a uniform passive layer.
- Done with materials like Stainless Steel to provide a more resilient passive layer.
- Most commonly done with an acid dip (pickling) process.
 - Tends to make the stainless steel shinier, reducing emissivity.
 - Other ways to do this, but they aren't practical for this scale.

Electrochemical Cells

- Electrochemical Cells - an over-glorified battery.
 - **Cathode** - Electrode where reduction occurs.
 - **Anode** - electrode where oxidation occurs.
 - This is the electrode which corrodes.

- Cathodic Protection - protecting a structure from corrosion by making it the cathode of an electrochemical cell.
 - Done by using sacrificial anodes which corrode more readily than vault materials.
 - Common Anodes include: Magnesium, Zinc, and Aluminum.

Cathodic Protection

Corrosion Reaction	Electrode	Standard Potential
$\text{Iron(II)} + 2e^- \rightarrow \text{Iron}$	Cathode	0.44 V
$\text{Iron (III) Oxide} + 2 \text{H}_2 \rightarrow \text{Iron} + 1.5 \text{H}_2\text{O}$	Cathode	0.59 V (calculated)
$\text{Aluminum} \rightarrow \text{Aluminum (III)} + 3 e^-$	Anode	1.68 V
$\text{Magnesium} \rightarrow \text{Magnesium (II)} + 2 e^-$	Anode	2.36 V
$\text{Zinc} \rightarrow \text{Zinc (II)} + 2 e^-$	Anode	0.76 V

- Corrosion Reactions of the Anode must have greater protection than the Cathode.
- Cathodic Protection will reverse the oxidation on the cathode, which can make it active.
 - This is significant when sacrificial anodes wear out.
 - Passive layer no longer there to protect the tank.
 - During a dry season, both electrodes may go passive.
 - Cathodic protection only works if the anodes are active.

Questions?